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2008 Feeler gauges'

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0601 1994**

October 13th, 2018 - Centerline average
roughness Ra75 is defined in the
supplements to JIS B 0031 and JIS B
0601 Typical calculations of surface
roughness Reference Relation between
Arithmetic Average Roughness Ra and
Conventional Parameters'

**'JIS Japanese Industrial Standard Screw
Thread**

October 18th, 2018 - In order to meet
these requirements JIS uses classes to
define the limits of size and tolerance
for the major and minor diameter of
internal thread pitch diameter and the
major and minor diameter of external
thread'

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measuring Unit mm pointer 5 5 4 3
Dimensions of scale and long pointer

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0 mm 100 mm 0.8 µm JIS B 7516 1987 6
Steel Ruler 0 mm 100 mm 0.43 mm JIS B
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6 mm JIS B 7512 1993'

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gauge tester and micrometer head with
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by using gauge block and dial gauge
tester with reference to JIS B 7533
2015 Calibrated by using gauge block
with reference to JIS B 7503 2011
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7 pm 8 urn 5 0 urn 2 0 pm 2 2 SKIM'
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specifies the design specification

design characteristics and performance

metrological characteristics of

mechanical dial gauges with scale

intervals of 0 01 mm 0 005 mm 0 002 mm

and 0 001 mm'

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gauge diameter 25 mm to 50 mm 0 003 mm
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77 µm on JIS B 7503 1997 gt 5 mm to 10
mm 0 79 µm gt 10 mm to 25 mm 0 91 µm gt
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The dimensions of the scale and long
pointer of the dial gauges shall be in
accordance with Fig 4'

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